

# Dixie-Narco®



Lawrence Street  
Ranson, West Virginia 25438

(304) 725-3481  
(800) 624-0553

## Service Bulletin #

207

Date: March 8, 1978  
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SUBJECT: 6 oz. Juice Can Kit - Double Depth

REASON: To provide column walls to dispense the 6 oz. juice can.

MODELS: DN180/105-5 RED CAM ADAPTABLE  
DCB170/100-5

ORDER AS: B/M207,010,100.04 6 oz. Juice Can Kit

KIT CONSISTS OF: 1 C207,010,100.03 Column Wall - Right  
(For 1 Column) 1 C207,010,200.03 Column Wall - Left  
15 901,100,390.01 Pop Rivets

MODELS: DN260/150-5 DCB250/145-5 RED CAM ADAPTABLE  
DN312/180-6 DCB300/174-6

ORDER AS: BM179,010,300.04 6 oz. Juice Can Kit

KIT CONSISTS OF: 1 C179,010,100.03 Column Wall - Right  
(For 1 Column) 1 C179,010,200.03 Column Wall - Left  
15 901,100,390.01 Pop Rivets

MODELS: DN300/175-5 DCB290/170-5 RED CAM ADAPTABLE  
DN360/210-6 DCB348/204-6

ORDER AS: B/M215,010,600.04 6 oz. Juice Can Kit

KIT CONSISTS OF: 1 C215,010,100.23 Column Wall - Right  
(For 1 Column) 1 C215,010,200.23 Column Wall - Left  
15 901,100,390.01 Pop Rivets

MODELS: DN360/205-5 DCB350/200-5 RED CAM ADAPTABLE  
DN432/246-6 DCB420/240-6

ORDER AS: B/M208,010,100.04 6 oz. Juice Can Kit

KIT CONSISTS OF: 1 C208,010,100.23 Column Wall - Right  
(For 1 Column) 1 C208,010,200.23 Column Wall - Left  
15 901,100,390.01 Pop Rivets

TO INSTALL DO THIS:

1. Remove the front tie strips by "drilling out" the rivets which secure them.
2. Remove the screws that secure the Sold Out Switch Bar - "Just" let Bar Assembly hang out of the way until kits are installed.  
On Models:   DN180/105-5    DN312/180-6  
              DCB170/100-5   DCB250/145-5  
              DN260/150-5    DCB300/174-6
3. Move Bottle Guide out of way to rear of column.
4. Locate the "clips" which are welded to the back side of right kit wall. (Large flange is at rear of kit wall).
5. Align the "clips" with the existing slots in the right stack wall. There are 2 upper and 2 lower slots in each stack wall. Use the lower slots at each location for the right kit wall. Push into position (clip to slot) and secure.
6. To install left column wall, repeat 4 and 5.
7. Adjust sold out paddle by bending upward enough so that 6 oz. cans in kit wall will turn sold out lamp off.
8. Replace the tie strips using the rivets provided.

IDENTIFICATION INFORMATION:

The lower part of a right hand column wall is shown. The dimension from the bottom to the first clip is  $8 \frac{1}{8}$ " and is shown to assist in part identification. This same dimension on the left hand column wall is  $10 \frac{1}{8}$ ".

